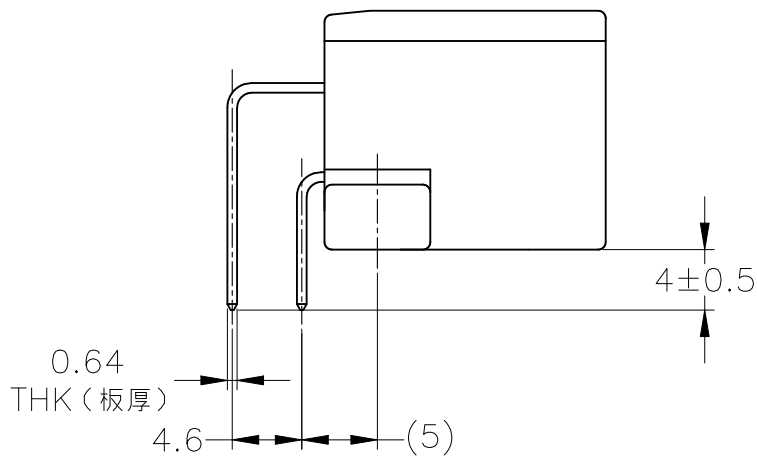
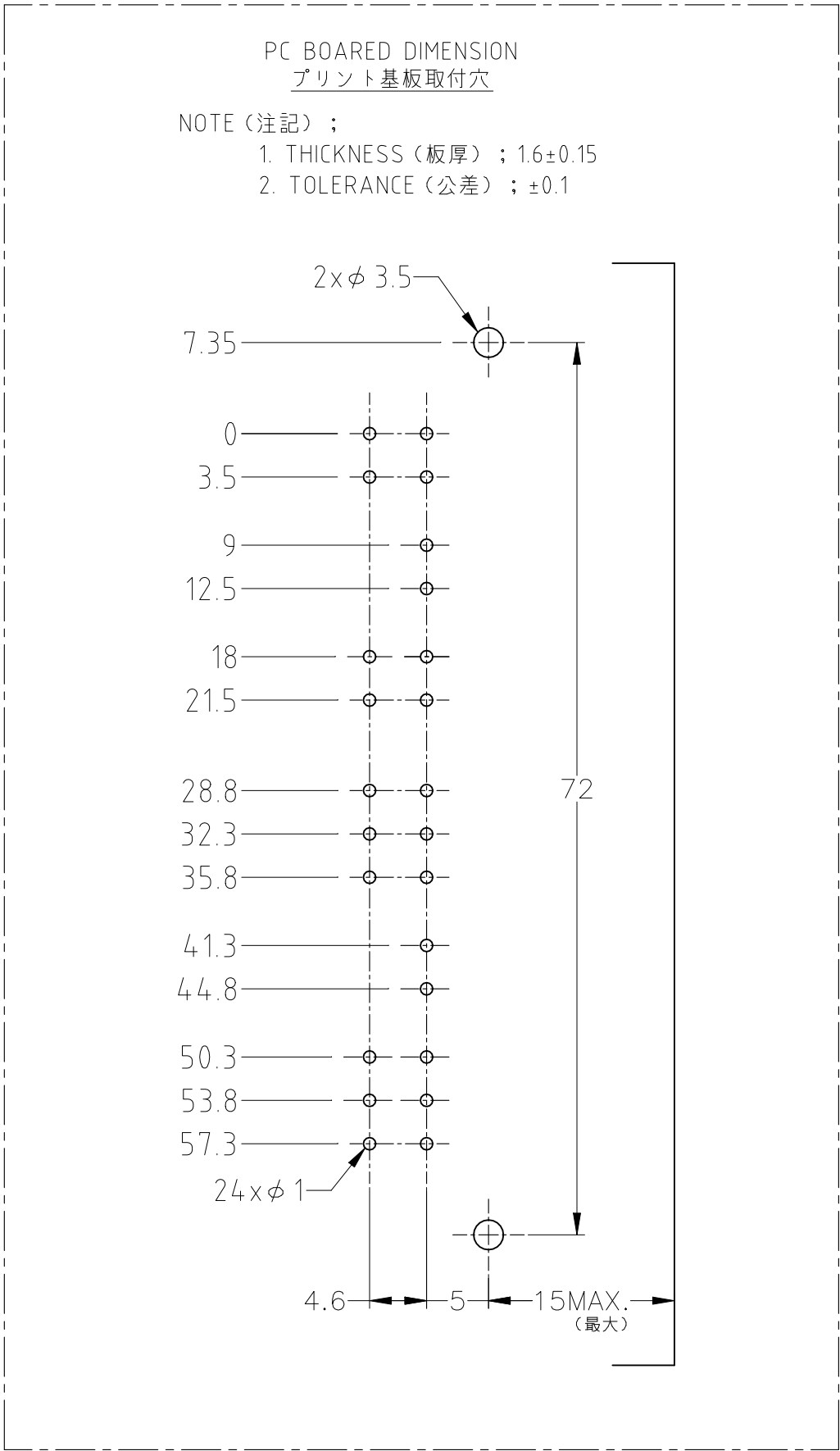
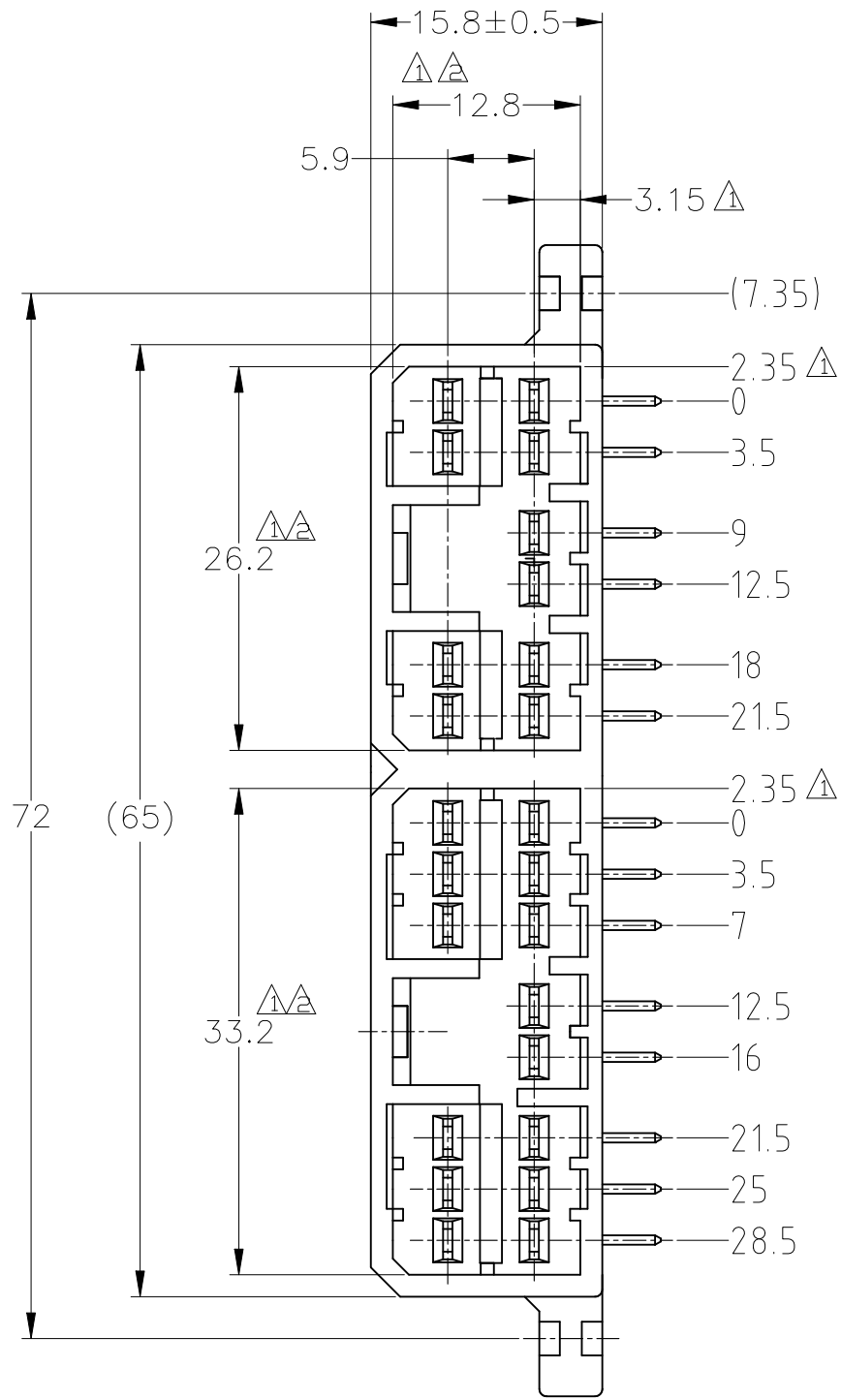
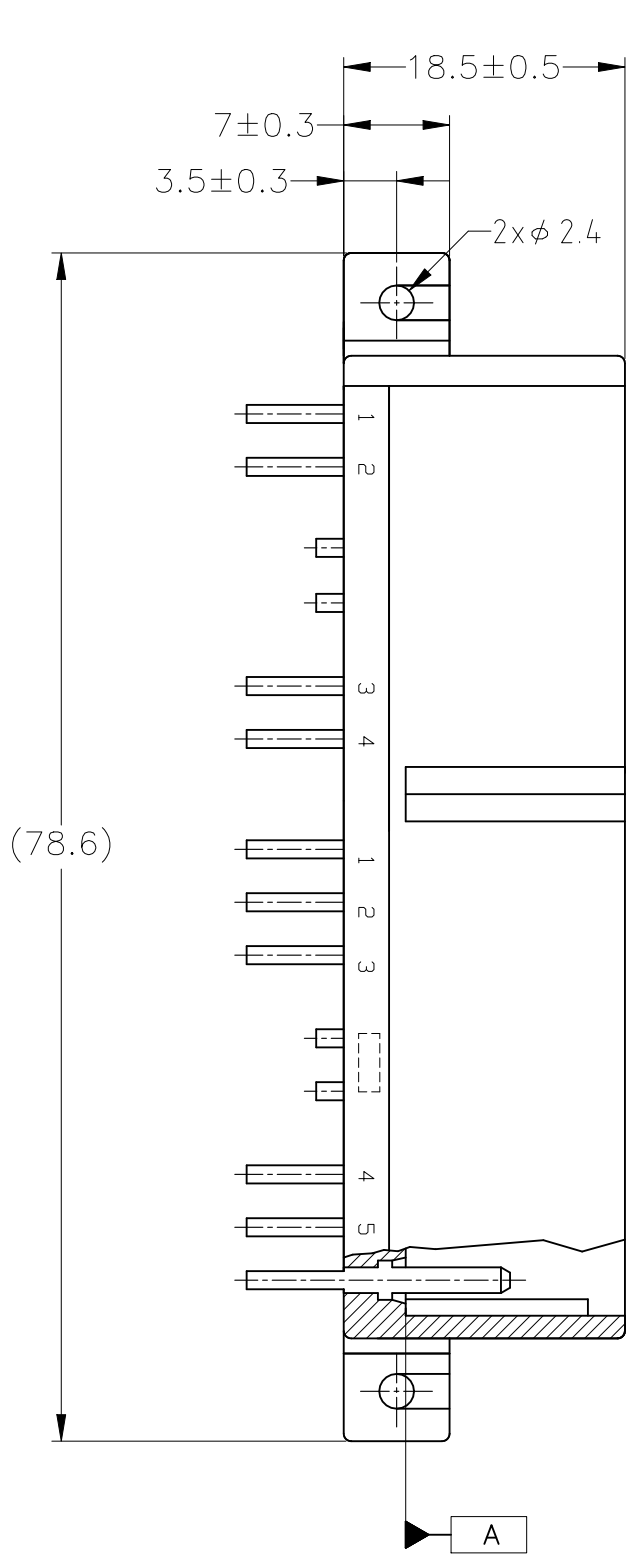


D

C

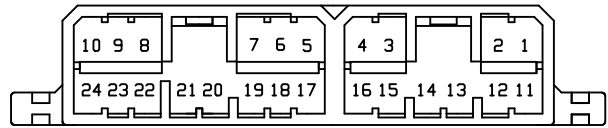
B

A



- △ [A] 面より2mmの範囲で測定。  
△ 相手ハウジングと所定の機能を満足して嵌合できること  
E6 3. プリント基板への取付は、JIS B1115又は1122 M3×6ナベ (2種又は4種) のタッピンネジで締付けた後ハンダ付する (締付けトルク: 0.4N・m 以下) 締付けトルク値: 0.4N・m 以下は参考値です。実際のトルク管理値はお客様にて設定下さい。  
△ 4. 回路番号: 下図参照のこと。  
5. 製品規格; 108-5216

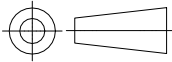
- △ TO BE MEASURED BETWEEN [A] AND 2  
△ TO BE MATE WITH PLUG HSG SMOOTHLY  
E6 3. TO BE USE M3 TAPPING SCREW, JIS B1115 OR JIS1122 (TYPE 2 OR 3), BEFORE SOLDERING WITH 0.4N・m TIGHTENING TORQUE. 0.4N・m MAX. IS FOR REFERENCE. PLEASE SET UP THE TIGHTENING TORQUE VALUE FOR PRODUCTION.  
△ CIRCUIT NUMBER.



5. PRODUCT SPEC.; 108-5216

|                                               |         |
|-----------------------------------------------|---------|
| TOLERANCE UNLESS OTHERWISE SPECIFIED:<br>一般公差 |         |
| 0<×≤ 10                                       | : ±0.2  |
| 10<×≤ 30                                      | : ±0.25 |
| 30<×≤ 100                                     | : ±0.3  |
| ANGLE                                         | : ±3°   |
| 角度                                            |         |

|          |                         |                           |                                         |                              |                                     |             |
|----------|-------------------------|---------------------------|-----------------------------------------|------------------------------|-------------------------------------|-------------|
| OBSOLETE | SELECTIVE-TIN (MATTE)   | SELECTIVE GOLD x 6        | 3,5~7,12,21 (6極)                        | 1,2,4,8~11,13~20,22~24 (18極) | NATURAL<br>自然色                      | 4-5173864-+ |
|          | PRE-TIN x 18            |                           |                                         |                              |                                     |             |
| OBSOLETE | SELECTIVE-TIN (MATTE)   | SELECTIVE GOLD x 24       | 1~24 (全極)                               | -                            | NATURAL<br>自然色                      | 2-5173864-1 |
|          | TIN-LEAD                | SELECTIVE GOLD x 6        | 3,5~7,12,21 (6極)                        | 1,2,4,8~11,13~20,22~24 (18極) | NATURAL<br>自然色                      | 4-173864-1  |
| OBSOLETE | PRE-TIN x 18            |                           | SEE CUSTOMER DRAWING 3-173864-1         |                              |                                     | 3-173864-1  |
| OBSOLETE | TIN-LEAD                | SELECTIVE GOLD x 24       | 1~24 (全極)                               |                              | NATURAL<br>自然色                      | 2-173864-1  |
| OBSOLETE | PRE-TIN x 24            |                           |                                         | 1~24 (全極)                    | YELLOW<br>黄色                        | 173864-7    |
| OBSOLETE | PRE-TIN x 24            |                           | -                                       | 1~24 (全極)                    | GRAY<br>灰色                          | 173864-6    |
|          | PRE-TIN x 24            |                           |                                         | 1~24 (全極)                    | GREEN<br>緑色                         | 173864-4    |
| OBSOLETE | PRE-TIN x 24            |                           | -                                       | 1~24 (全極)                    | NATURAL<br>自然色                      | 173864-1    |
|          | SOLDERING SIDE<br>半田付け部 | CONTACT SIDE<br>接触部側      | △ 4 GOLD PLATED CIRCUIT NO.<br>金めっき回路番号 |                              | △ 4 PRE-TIN CIRCUIT NO.<br>銅めっき回路番号 | COLOR<br>色  |
|          |                         | CONTACT FINISH<br>コンタクト仕上 |                                         |                              |                                     |             |

|                                                                                       |  |                                                                 |                                                                                                                                                                   |                                                                                                       |                    |
|---------------------------------------------------------------------------------------|--|-----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  |                                                                 | DWN<br>T.SHINOHARA<br>19SEP03<br>CHK<br>K.BETSUI<br>19SEP03<br>APVD<br>K.BETSUI<br>19SEP03<br>PRODUCT SPEC<br>製品規格<br>108-5216<br>APPLICATION SPEC<br>取付適用規格<br>— |  TE Connectivity |                    |
| DIMENSIONS:<br>単位: 寸<br>mm                                                            |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>一般公差                  |                                                                                                                                                                   | NAME<br>名称                                                                                            |                    |
|  |  | 0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ± |                                                                                                                                                                   | 070 SERIES MULTI-LOCK I/O CONNECTOR<br>24POSITION CAP HOUSING ASSEMBLY                                |                    |
| MATERIAL<br>材料                                                                        |  | FINISH<br>仕上                                                    |                                                                                                                                                                   | SIZE<br>A2                                                                                            | CAGE CODE<br>00779 |
| HOUSING: PBT<br>CONTACT: BRASS                                                        |  | SEE TABLE                                                       |                                                                                                                                                                   | DRAWING NO<br>番号<br>C=173864                                                                          |                    |
| CUSTOMER DRAWING                                                                      |  |                                                                 |                                                                                                                                                                   | SCALE<br>尺度<br>2:1                                                                                    | SHEET<br>1 OF 1    |
|                                                                                       |  |                                                                 |                                                                                                                                                                   | REV<br>E7                                                                                             |                    |

D

C

B

A